

E-TOUR OF MANUFACTURING FACILITY



Eastman

MANUFACTURING PLANT OVERVIEW



Eastman



JRS Eastman Group Overview



**EASTMAN
GROUP OF
COMPANIES**



Eastman[®]
to help you work better...

CAST AND FORGE LTD.

Manufacturer of hand tools, supplier of power tools, tractor parts and major OEM in India. To valued customers in the country and abroad.



Eastman[®] **INDUSTRIES LTD.**
...let's win together

Manufacturer & exporters of diversified product portfolio :- Bicycle & Bicycle parts , Auto tyres, Tractor parts, scaffolding to more than 65 Countries.



EASTMAN AUTO & POWER LIMITED
Manufacturers and distributors of automotive batteries under "ADD0" brand.

Currently Eastman Group of Companies have a Strength of 4215 Employees.

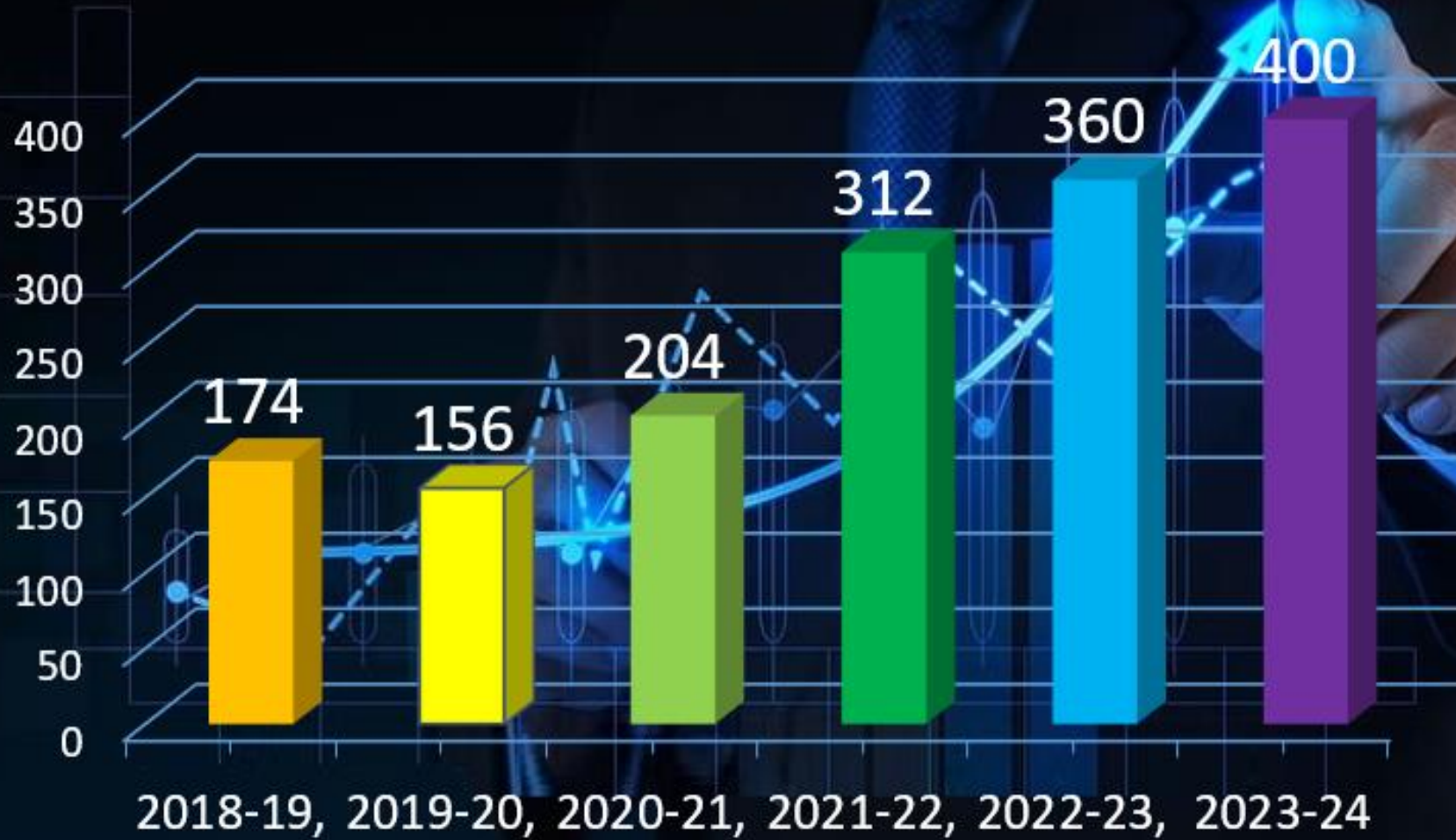


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EASTMAN GROWTH CHART

EASTMAN

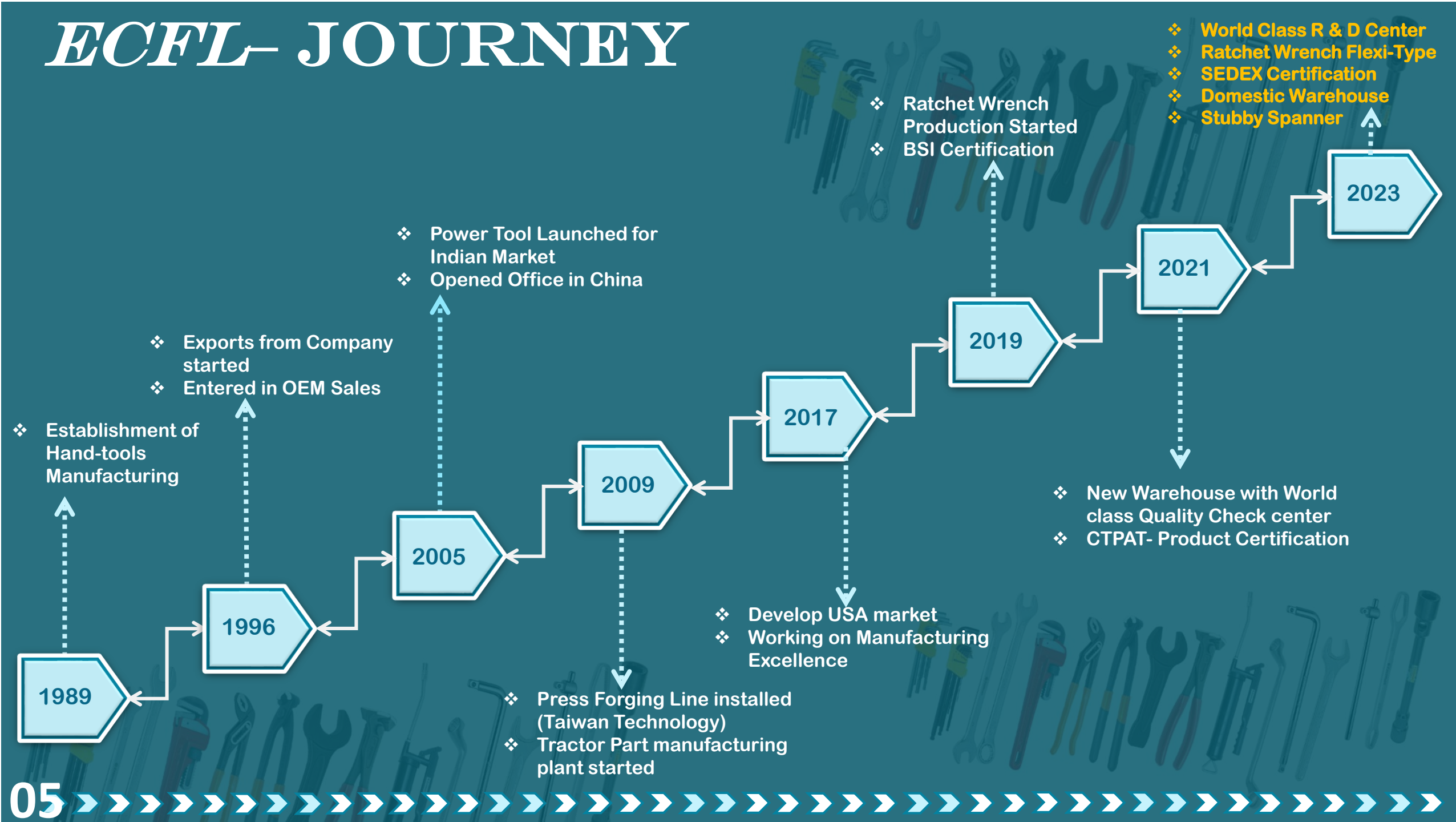
400 USD MILLION



SALES
USD MILLION



ECFL- JOURNEY

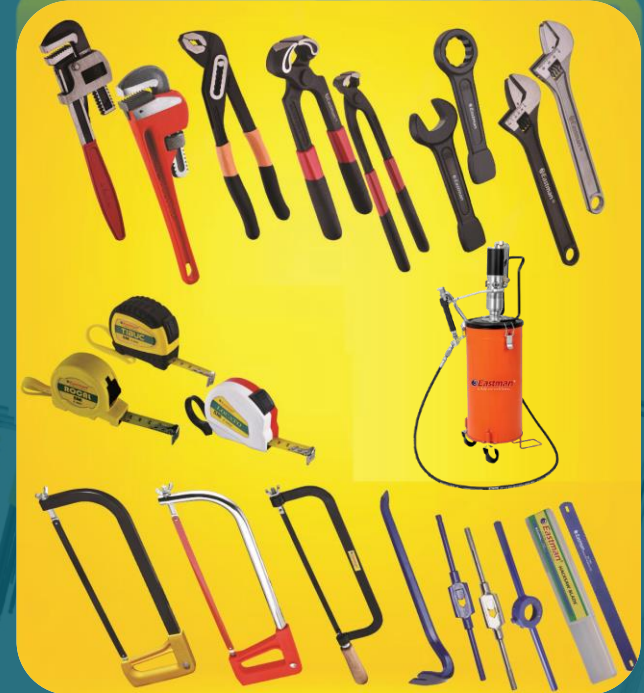
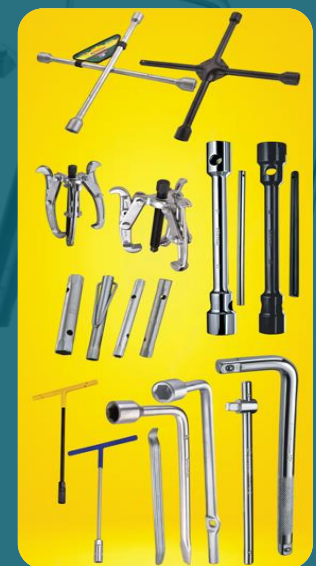


GLOBAL PRESENCE IN 33+ COUNTRIES



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PRODUCT RANGE



PRODUCT RANGE

**NEW
GENERATION
WRENCHES**

Eastman®
to help you work better...

72 TEETH RATCHET WRENCH

Features:

- ✓ 31 CrV3 Steel
- ✓ Press Panel / Elliptical Panel
- ✓ Cold Stamped
- ✓ Finish - Mirror, Satin Matt, Black
- ✓ 72 Teeth Ratchet

+91 95925 28555
www.eastmantoolsindia.com

Follow us:
@ f d x in

Eastman®
to help you work better...

JUMBO SPANNERS

SIZES AVAILABLE:
34, 35, 36, 38, 40, 41
42, 44, 46, 48, 50

ELLIPTICAL PANEL
COLD STAMPED
BLACK PHOSPHATE

+91 95925 28555
sanjoo@eastmanhandtools.com
www.eastmantoolsindia.com

Follow us:
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FLARE NUT SPANNER

Specs:

- ✓ 31 CrV3 Steel
- ✓ Chrome Plated
- ✓ Full Polished
- ✓ Finish - Bright Chrome, Satin
- ✓ Conforming to IS:7939

SIZE AVAILABLE:

06x08, 08x09, 08x10, 09x11
10x11, 10x12, 11x13, 12x13
12x14, 13x14, 14x17, 15x17
16x18, 17x19, 19x21, 19x22

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sanjoo@eastmanhandtools.com
www.eastmantoolsindia.com

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Eastman®
to help you work better...

WHEEL SPANNER

SIZES AVAILABLE:
24x27, 27x27, 27x30, 27x32
27x33, 30x30, 30x32, 30x33
32x32, 32x33

BLACK POWDER COATED
BRIGHT CHROME ZINC

+91 95925 28555
sanjoo@eastmanhandtools.com
www.eastmantoolsindia.com

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@ f d x in

STUBBY COMBINATION SPANNER

Eastman®
to help you work better...

Specs:

- ✓ 31 CrV3 Steel
- ✓ Full Polished
- ✓ Finish - Bright Chrome
- ✓ Elliptical Panel

+91 87250 88346
export05@eastmanhandtools.com
www.eastmantoolsindia.com

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Eastman®
to help you work better...

SLIDING T-BAR HANDLE & SOCKETS

Size Available:
1/2" and 3/4"

Specs:

- ✓ 31 CrV3 Steel
- ✓ Stainless Steel Ball
- ✓ Chrome Plated
- ✓ Finish - Mirror, Matt, Black

3/4" Hot Forged Mirror Finish Sockets

Size Available:
22, 24, 27, 28
29, 30, 32, 33
34, 36, 38, 41
46, 50, 55, 60mm

+91 95925 28555
sanjoo@eastmanhandtools.com
www.eastmantoolsindia.com

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Eastman®
to help you work better...

ADJUSTABLE WRENCH

Specs:

- ✓ Selected Alloy Steel
- ✓ Hardened & Tempered
- ✓ Finish - Bright Chrome Black Phosphate
- ✓ Conforming to IS:9181

Size Available:
6", 8", 10", 12", 15"

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www.eastmantoolsindia.com

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Eastman®
to help you work better...

GREASE BUCKET

PNEUMATIC GREASE BUCKET

FOOT GREASE BUCKET

GREASE BUCKET

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sanjoo@eastmanhandtools.com
www.eastmantoolsindia.com

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CERTIFICATION – IMS AND PRODUCTS

ISO 9001 QMS

Certificate

Standard **ISO 9001:2015**
Certificate No. **01 100 2236840**

Certificate Holder: **Eastman Cast & Forge Ltd.**
G.T. Road
Near Airport
Ludhiana 141120
India

Scope: **Manufacture of Hand tools and Farm parts.**

Validity: **Proof has been furnished by means of an audit that the requirements of ISO 9001:2015 are met.**
The certificate is valid from 2022-11-03 until 2025-11-02.
First certification 2022



ISO 45001 OHS

Certificate

Standard **ISO 45001:2018**
Certificate No. **01 215 2236840**

Certificate Holder: **Eastman Cast & Forge Ltd.**
G.T. Road
Near Airport
Ludhiana 141120
India

Scope: **Manufacture of Hand tools and Farm parts**

Validity: **Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.**
The certificate is valid from 2022-11-03 until 2025-11-02.
First certification 2022



ISO 14001 EMS

Certificate

Standard **ISO 14001:2015**
Certificate No. **01 104 2236840**

Certificate Holder: **Eastman Cast & Forge Ltd.**
G.T. Road
Near Airport
Ludhiana 141120
India

Scope: **Manufacture of Hand tools and Farm parts**

Validity: **Proof has been furnished by means of an audit that the requirements of ISO 14001:2015 are met.**
The certificate is valid from 2022-11-03 until 2025-11-02.
First certification 2022



bsi.connect
screen

CTPAT

EASTMAN CAST AND FORGE LIMITED

Village: Pawa, Khagat, P.O: Sahnewal, Sahnewal, Punjab, India 141120 +91-98765298202

SUPPLY CHAIN SECURITY - INTERNATIONAL FACILITY

Report # **EA-2023-05-0215**
Audit Submitted **May 17, 2023**
Compliance Score **90%**
Audit Type **EXTERNAL AUDIT**

Zertifikat Certificate

Zertifikat Nr. / Certificate No. **50518663** Blatt / Sheet **0001**

Das Zeichen / Client Reference **ZINS-RG-19695170-002** Unser Zeichen / Our Reference **ZINS-RG-19695170-002** Längstens gültig bis / Latest expiration date **15.09.2026** (day/month/year)

Geschäftsinhaber / License Holder **Eastman Cast & Forge Ltd.** Fertigungsstätte / Manufacturing Plant **Eastman Cast & Forge Ltd.**
G.T. Road
Near Airport
Ludhiana 141120
India



Zertifiziertes Produkt (Certificate Identification) **Schraubenschlüssel (Schraubwerkzeug) Spanners** Lizenzgebühr - Einzel / License Fee - Unit

Doppelringnusschlüssel (Box Wrenches, double head, with unequal openings)
Größe (Size) **6 x 7mm bis (to) 30 x 32mm**
Material (Material) **Chrom Vanadium 31 CrV3**
Markenzeichen (Trademark) **Seacore**

Bezeichnung (Type Designation) **E-2407, E-2407P, GRS6 (Blue), 6 x 7mm bis (to) 30 x 32mm**

Anmerkung: AFPS QS 2019:01PAK clause 3.1 wurde berücksichtigt (Remark: AFPS QS 2019:01 PAK clause 3.1 was considered)

Anlage (Appendix): 1

Das Zertifikat liegt neben Prüf- und Zertifizierungsgenehmigung zugrunde.
Produkt und Fertigungsstätte erfüllen ISO 9001.
The certificate is based on our Testing and Certification Regulation.
The provisions of ISO 9001:2015 are complied with.

TÜV Rheinland LGA Products GmbH, Tillystraße 2, 90431 Nürnberg
http://www.tuv.com E-mail: marktschulze@tuv.com
Fax: +49 201 896-3053

Anstellungsdatum / Date of Issue: 16.09.2021 (day/month/year)



Zertifikat Certificate

Zertifikat Nr. / Certificate No. **50518664** Blatt / Sheet **0001**

Das Zeichen / Client Reference **ZINS-RG-02021036-006** Unser Zeichen / Our Reference **ZINS-RG-02021036-006** Längstens gültig bis / Latest expiration date **15.09.2026** (day/month/year)

Geschäftsinhaber / License Holder **Eastman Cast & Forge Ltd.** Fertigungsstätte / Manufacturing Plant **Eastman Cast & Forge Ltd.**
G.T. Road
Near Airport
Ludhiana 141120
India



Zertifiziertes Produkt (Certificate Identification) **Schraubenschlüssel (Schraubwerkzeug) Spanners** Lizenzgebühr - Einzel / License Fee - Unit

Doppelringnusschlüssel (Engineers Wrenches double headed, open end with unequal openings)
Größe (Size) **E-2402, E-2403, E-2409**
Material (Material) **6 x 7mm bis (to) 30 x 32mm**
Material (Material) **Chrom Vanadium 31 CrV3**

Bezeichnung (Type Designation) **E-2407, E-2407P, GRS6 (Blue), 6 x 7mm bis (to) 30 x 32mm**

Anmerkung: AFPS QS 2019:01PAK clause 3.1 wurde berücksichtigt (Remark: AFPS QS 2019:01 PAK clause 3.1 was considered)

Das Zertifikat liegt neben Prüf- und Zertifizierungsgenehmigung zugrunde.
Produkt und Fertigungsstätte erfüllen ISO 45001.
The certificate is based on our Testing and Certification Regulation.
The provisions of ISO 45001:2018 are complied with.

TÜV Rheinland LGA Products GmbH, Tillystraße 2, 90431 Nürnberg
http://www.tuv.com E-mail: marktschulze@tuv.com
Fax: +49 201 896-3053

Anstellungsdatum / Date of Issue: 16.09.2021 (day/month/year)



Zertifikat Certificate

Zertifikat Nr. / Certificate No. **50518665** Blatt / Sheet **0001**

Das Zeichen / Client Reference **ZINS-RG-02021037-007** Unser Zeichen / Our Reference **ZINS-RG-02021037-007** Längstens gültig bis / Latest expiration date **15.09.2026** (day/month/year)

Geschäftsinhaber / License Holder **Eastman Cast & Forge Ltd.** Fertigungsstätte / Manufacturing Plant **Eastman Cast & Forge Ltd.**
G.T. Road
Near Airport
Ludhiana 141120
India



Zertifiziertes Produkt (Certificate Identification) **Schraubenschlüssel (Schraubwerkzeug) Combination Spanners** Lizenzgebühr - Einzel / License Fee - Unit

Ring-Mulchschlüssel (Combination Spanners)
Bezeichnung (Type Designation) **E-2404, E-2405, E-2409**
Größe (Size) **6mm bis (to) 32mm**
Material (Material) **Chrom Vanadium 31 CrV3**

Anmerkung: AFPS QS 2019:01PAK clause 3.1 wurde berücksichtigt (Remark: AFPS QS 2019:01 PAK clause 3.1 was considered)

Das Zertifikat liegt neben Prüf- und Zertifizierungsgenehmigung zugrunde.
Produkt und Fertigungsstätte erfüllen ISO 14001.
The certificate is based on our Testing and Certification Regulation.
The provisions of ISO 14001:2015 are complied with.

TÜV Rheinland LGA Products GmbH, Tillystraße 2, 90431 Nürnberg
http://www.tuv.com E-mail: marktschulze@tuv.com
Fax: +49 201 896-3053

Anstellungsdatum / Date of Issue: 16.09.2021 (day/month/year)



Sedex

Audit details

View CAPR

View SMETA

Findings

Site details

Site Number: **ZS1000023063**

Site name: **Eastman Cast and Forge Limited**

Company: **Eastman Cast and Forge Limited**

Address: **Vill. Pawa Khagat, P.O. Sahnewal, District Ludhiana**

City/town: **Ludhiana**

Country/region: **IN**

ZIP/postal code: **141120**

Local language: **Hindi**

SMETA audit

ZA Number: **ZAA600052616**

Audit nature: **Full Initial**

Audit company: **BSI Group**

Audit type: **Semi-announced**

Audit pillar: **4-pillar**

Audit date: **2024-03-11 to 2024-03-13**

PRODUCTS -PACKAGING



PRODUCTION - FORGING



PRESS FORGE

Ratchet Wrench, Water Pump
Pliers, Pliers and other products.



9 DROP FORGE HAMMERS

Production Capacity 2Million
products / Month



FORGING

Gas Fired Induction heaters for
blanks for better forging quality

PRODUCTION - PROCESS



TRIMMING PRESS
Removing extra flesh with accuracy



BROACHING
Jaw accuracy is achieved by Hydraulic Broaching



AUTOMATIC POLISHING
Accuracy in appearances and Shape for best Aesthetics



AUTOMATIC POLISHING MACHINE
Automatize polished Machine



EDGE CUTTING MACHINE
Gear Milling for ratchet Wrench



GEARING MILLING RATCHET
Milling accuracy for ratchet fixing



SQUARE CUTTING MACHINE
Cuts all kinds of Shapes

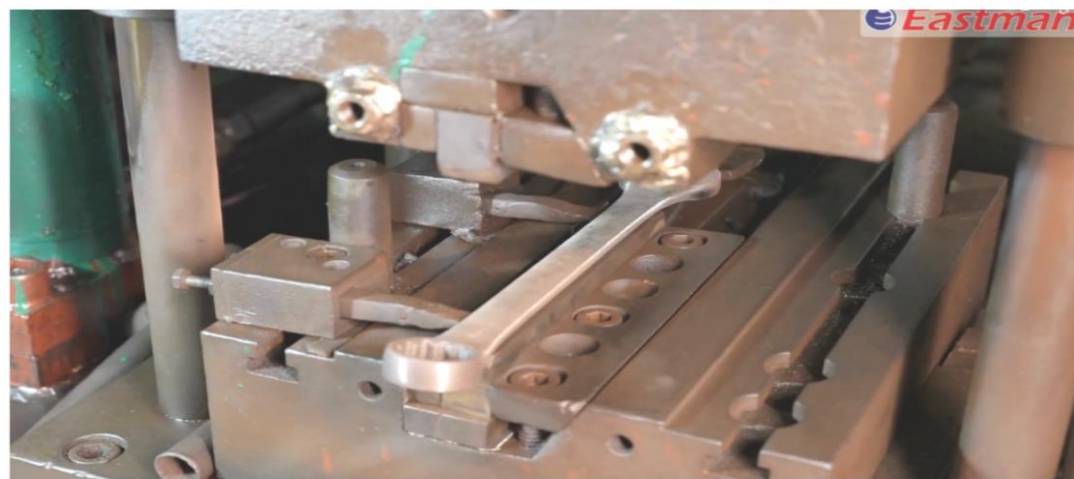
PRODUCTION - PROCESS



COLD STAMPING – BRANDING
200 + 400 ton Hydraulic press for brand Embossing by cold forging.



VIBRATORS FOR SPARKLING FINISHING
Superior finish by Vibro polishing machines



HEAT TREATMENT PROCESS

Atmosphere control continuous heat treat plant for consistent and accurate Hardness



GCF (Gas Carburising Furnace)



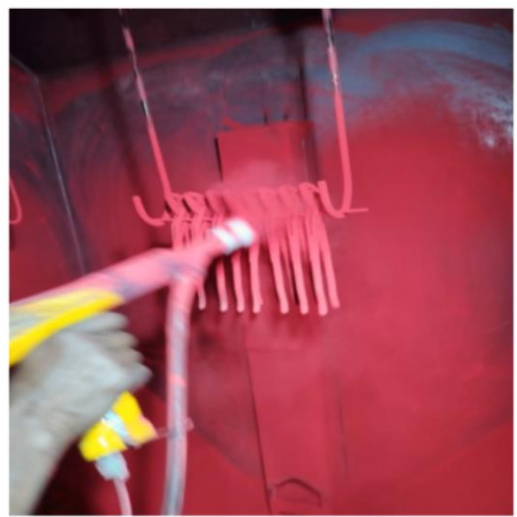
SURFACE COATING



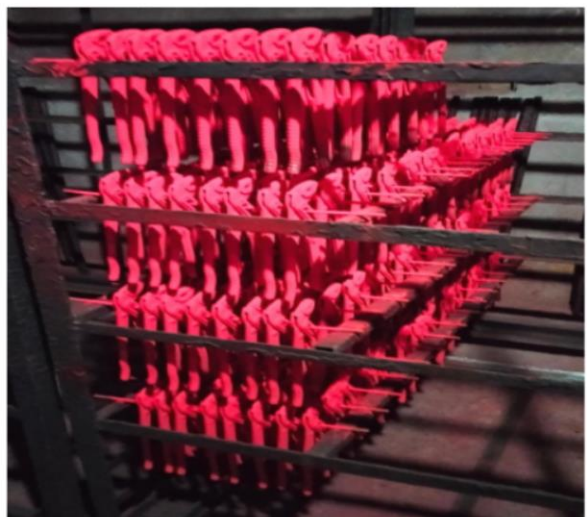
ELECTROPLATING – Chrome , Satin, Matt



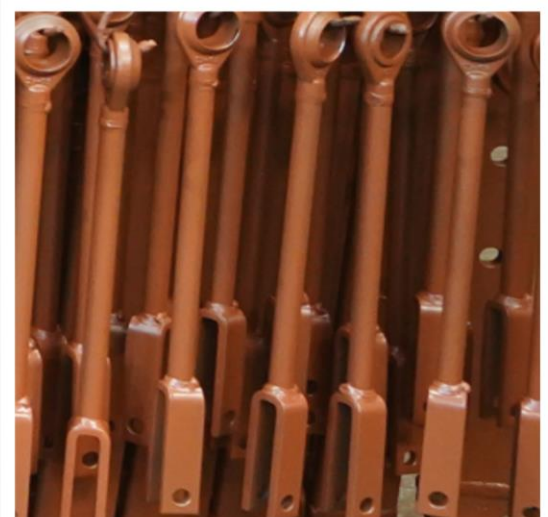
ELECTRO ZINC PLATING – Yellow and White Zinc



POWDER COATING – All Colors Possibility



PAINT COATING – All Colors Available



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ON LINE QUALITY CONTROL



RAW MATERIAL TESTING

All incoming material tested before sending for production



FORGING QUALITY

Checking after every 2 hours for consistence quality



HARDNESS TESTING

Regular interval testing after Heat Treatment for quality consistency



PLATING TESTING



UTM



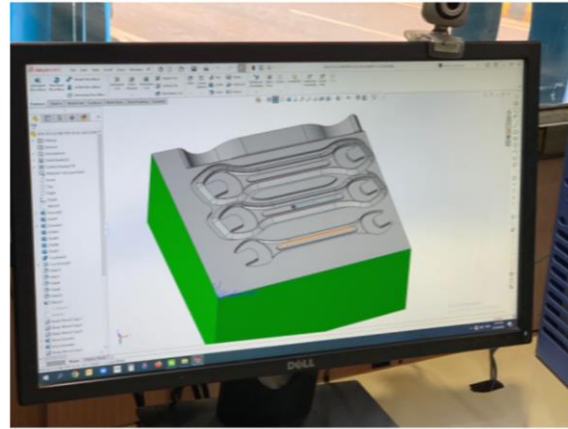
FINAL QUALITY SAMPLING INSPECTION



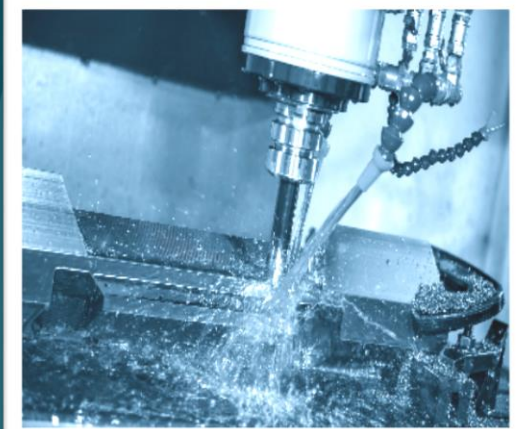
Eastman

TOOL ROOM DESIGNING & DEVELOPMENT

State of art in-house smart tool room equipped with VMC, EDM and Wire-Cut machines for development of new dies.



DESIGN DEVELOPMENT
3D drawing on SolidWorks, Auto Cad
for production drawings



VMC
Digital tool designing



FORGING DIES
Polishing by hand



SPARK EROSION
Tooling engraving brand and sizes



Eastman

STANDARD ROOM

Latest Equipment and Quality Standard library



QUALITY LABORATORY

Standard Room Equipped with latest testing machine with printable reports for material and packaging.



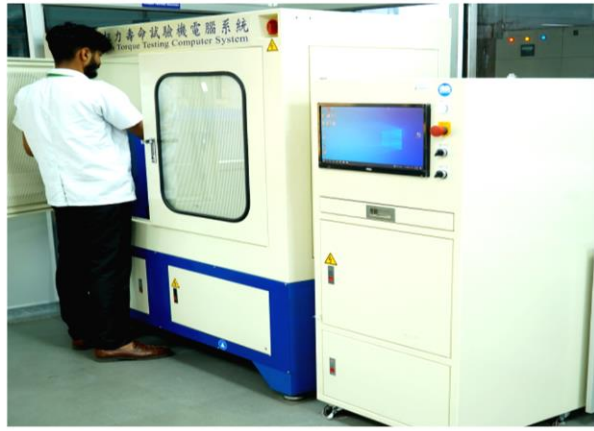
QUALITY STANDARDS LIBRARY

DIN , ANSI and IS standard documents for ready reference.

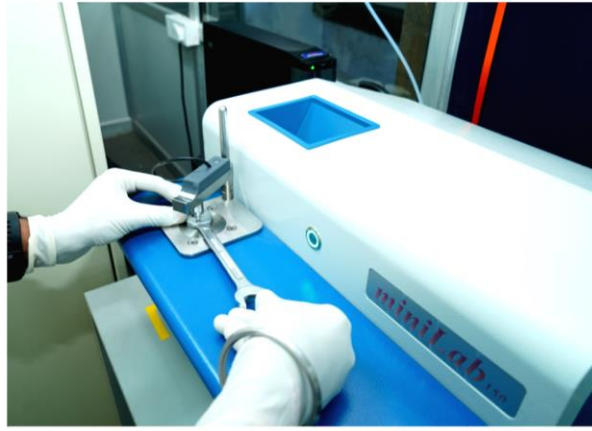


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TESTING EQUIPMENT



PINBAO TORQUE TESTING
Testing as per DIN and ANSI
standard for Quality assurance



SPECTROMETER
Material chemical composition for
finish and Raw material testing



ROCKWELL HARDNESS TEST
Digital hardness testing
machine for quality assurance



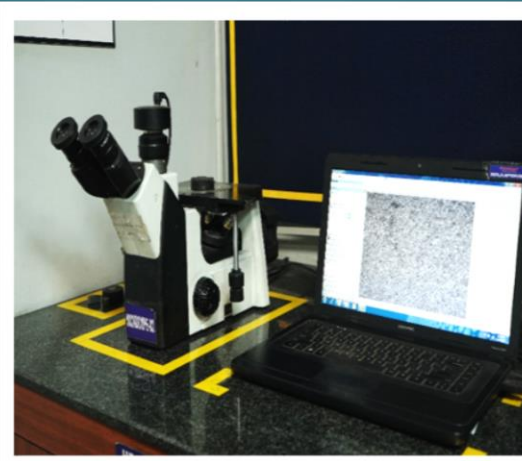
SALT SPRAY
Checking the corrosion
resistance of coatings and
materials



ELCOMETER
Destructive type Compact and
sophisticated thickness tester for the
measurement of plating thickness



COATING TESTER
Coating thickness tester (Nickel
, Chrome, Zinc, Paint, Powder
coating, Phosphate etc.)



MICROSCOPE
Identify Structure Of Material



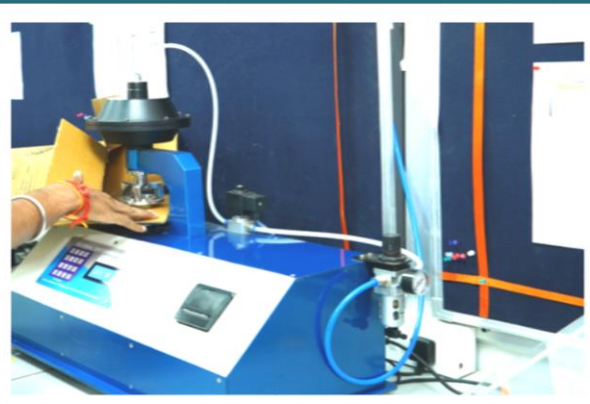
VISION MEASURING SYSTEM
To Check The All Dimensional
Parameter



Eastman



CARTON DROP TESTING
Drop test of carton for checking Strength



BRUSTING STRENGTH TESTER
Checking carton strength



COLOR METER
Checking printing color variations



MOISTURE METER
Checking moisture of cartons



BAR CODE READER
Checking Bar Code



COLOR MATCHING BOOTH
Checking color variation on products



BELT TENSION METER
Belt strength inspection



MOISTURE METER
Checking moisture of cartons

WAREHOUSE – EXPORTS



WAREHOUSE



FINISH GOODS STORAGE SYSTEM WITH 5S , ONE PRODUCT ONE LOCATION, PLACE FOR EVERYTHING



BRAND MARKING
WITH LASER



PACKING OF MATERIAL



PACKED GOODS FOR
DISTACH



CONTAINER LOADING



Eastman

HEALTH & SAFETY, SOCIAL RESPONSIBILITY



PPE'S PRODUCTION DEPARTMENT



5S EXCELLENCE AWARD



RO PLANT TO PROCESS WATER
AND REUSE FOR GARDENING



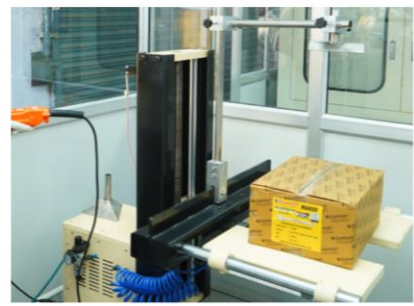
ETP PLANT FOR CHEMICAL WASTE



SLUDGE DRYING

CUSTOMER SERVICE

Eastman CAST & FORGE LTD		VOICE OF CUSTOMER- SURVEY		QMS-F-2020/01		
1. Organization Name :-						
2. Contact Person Name :-						
3. Purchase Order No / PI No. :-						
4. Invoice Number / Date :-						
5. Shipment Date :-						
Sr. No	Feedback Indices / Parameter	Rating				
		Excellent (10)	Good (8)	Average (6)	Below Average (4)	Poor (2)
3.1	Shipment Time					
3.2	Service Pre-Shipment					
3.3	Pre Shipment Documents					
3.4	Quality Reports					
3.5	Shipping Line					
3.6	Packing					
3.7	Level from past shipments					
3.8	Pre shipment Samples					
3.9	Artworks					
3.9.i	Payment					
3.9.ii	Container Arrangement					
3.9.iii	Documents provided Timely					
3.9.iv	Product Range					
3.9.v	Quality of Product					
3.9.vi	Consistency of Quality between shipments					
3.9.vii	Supportive Attitude					
3.9.viii	Any Issue regarding Shipment & time taken to resolve					
3.9.ix	How you rate our delivery looking to market situation					
4. IMPROVEMENT AREAS FOR OUR PRODUCT AND SERVICE						
4.1	Your expectation /support for us :					
4.2	Your recommendation for Promoting sales :					
4.3	What are the activities our competitors are doing to promote sales?					
4.4	What product range you recommend us to add which can give you edge over Competitors					
5. Suggestion and Critical View:						
6. Overall rating:						
Date: _____		Customer's Representative: _____				
		Contact Number: _____				
		Email: _____				
		(Signature with Stamp)				
Issue No:00		Effective date:12.10.2011				



PRE DISPATCH INSPECTION REPORT											
Please fill only the boxes left to be filled. Your name will be mentioned. You can't fill the boxes left to be filled.											
Sl. No.	CONTRACT NO.	CONTRACT DESCRIPTION	QTY.	UNIT	PRODUCT	PHOTOGRAPH	INSPECTION	INSPECTION	INSPECTION	INSPECTION	INSPECTION
1	10000000000000000000	CONTRACT NO. 10000000000000000000	10000000000000000000	10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000
2	10000000000000000000	CONTRACT NO. 10000000000000000000	10000000000000000000	10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000
3	10000000000000000000	CONTRACT NO. 10000000000000000000	10000000000000000000	10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000
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15	10000000000000000000	CONTRACT NO. 10000000000000000000	10000000000000000000	10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000	CONTRACT NO. 10000000000000000000

CUSTOMER FEEDBACK FORM
TO UNDERSTAND AND IMPROVE GAPS
IN QUALITY, QUANTITY, PACKAGING
AND SERVICE

PRE-DISPATCH INSPECTION REPORT TO CUSTOMERS SUBMIT
REPORTS, PHOTOS AND VIDEOS FOR APPROVAL



OUR SATISFIED O.E.M CUSTOMERS



E
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EXHIBITIONS



NEW PRODUCT DEVELOPMENT



to help you work better...

TRACTOR & TRAILER PARTS



TOW HOOK

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SCAFFOLDING ACCESSORIES

JACK & BASE PLATES



Adjustable U - Head



Adjustable Base Jack



Jack Nut



Four Way Head

COUPLERS



Forged Steel Double Coupler



Forged Steel Swivel Coupler



Forged Steel Putlog Coupler



Forged Steel Sleeve Coupler



Forged Steel Girder Coupler



Pressed Steel Putlog Coupler

FORMWORK SYSTEM



Wing Nut



Three Wing Anchor Nut



Water Plate With Nut



Water Plate



Water Barrier / Disc



Rapid Clamp



Wedge Clamp



Tie Rod (Size 1 to 6m)

FRAMES



Flip Brace Locks



UP COMING R & D CENTRE WITH TESTING FACILITY BY DEC- 2024





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